

INSTALLATION INSTRUCTIONS

S18 Coupled WC Rimless with Soft-Close Seat
Product code: AC501801BLK

Important safety information

Installation must be completed by a competent person in accordance with the Technical Specification and local plumbing and building requirements. Inspect every ceramic component before fitting; do not install a chipped, cracked or damaged product.

Installation sequence

- 1 Inspect and plan. Check the ceramic, seat and cistern for damage. Confirm the floor is level and verify the soil outlet and water inlet against the Technical Specification.
- 2 Dry-fit the pan. Position the pan without sealant. Confirm alignment, wall clearance and connector engagement; mark approved floor-fixing points without damaging concealed services.
- 3 Assemble the cistern. Fit the inlet and flush valves and join the cistern to the pan using the supplied seals and hardware. Tighten evenly and only enough to compress seals; never overtighten ceramic.
- 4 Connect and secure. Connect the soil outlet and water supply, then secure the pan with sanitary-ware fixings suitable for the floor. Use protective washers and keep the pan level.
- 5 Fit the seat and seal. Fit and align the soft-close seat. Apply neutral-cure sanitary silicone at the floor junction without blocking access needed for inspection or maintenance.
- 6 Test operation. Open the water supply, check every joint for leaks and test both flush settings repeatedly. Confirm complete bowl clearance and correct refill before use.

Supplied: Ceramic WC pan and cistern, with soft-close seat.

Sold separately: Pan connector, isolation valve and installation consumables unless expressly listed.